

Xiamen Qiangli Jucai Opto-Electronic Technology Co., Ltd.



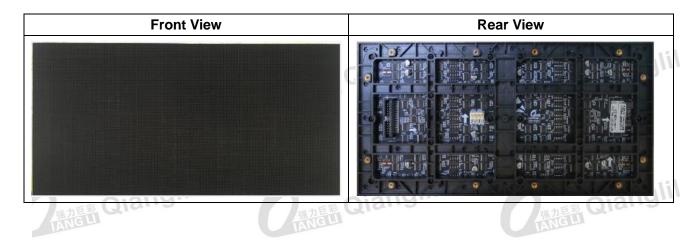
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1. Module Picture







2. Suggestion Cabinet -(640*480 MGLED)



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3. Technical Specification

ANGL

R	Pixel Pitch	1.538 mm	Pixel Density	422 500 Dots/m ²	
5 Jane N	Configuration 1R1G1B		LED Lamp	SMD 1212 Ciang	
IANGL	Size (Width*Height*Depth)	320*160*14.5mm	Weight	0.47kg±0.01kg	
-	Structure	Lamp & IC in same PCB	Resolution	208*104=21 632 Dots	
Module	Input Voltage (DC)	4.5±0.1V	Maximum Current	≤6.6 A ⊚	
	Power ≤30 W		Driving Method	Constant Current	
	40A Power Supply for	3-4 pcs module	80A Power Supply for	8-10 pcs module	
ß	40A PFC Power Supply for	4-5 pcs module	hild	8	
强力巨彩 IANGLI	Cabinet Size (Width*	Height*Thickness)	640*480*84.5mm (connecting plate)	with module, cabinet,	
	Cabinet Pixel Density	,	416*312=129 792 Dots		
	Cabinet Area		0.307 m ²		
Cabinet (MGLED)	Cabinet Weight	6	7.67kg±0.05 kg		
う運力手彩	Cabinet Max Power	Consumption DEC Q18	≤178W	D _{理力長期} Qiang	
TANGE	Average Power Cons	umption (1/3 Max)	≤59W	TAING	
-	Distribution Power (Pow	ver Supply Capacity 78%)	≤228W		
®	Brightness	≥600cd/m²	Brightness Uniformity	>0.95	
	Horizontal Viewing Angle	160 ±10 degree	Vertical Viewing Angle	160 ±10 degree	
L.	Best Viewing Distance	≥1.6 m	Black Spot Ratio	< 0.0003	
Screen	Max Power Consumption	≤580 W/m² ⊚	Operation Environment	Indoor	
	Grayscale	14-16bits (RGB each)	Display Color	4398 Billion	
IANG LI	Frame Frequency	≥60 frame/sec	Refresh Frequency	≥3840 Hz	
6	Control Mode	Control Mode Computer control, Point-to-point		256-grade manual automatic	
	Life Span	≥100,000 hours	Average Failure Free Time	≥10,000 hours	



ANGL	Attenuation	<150 ANGL	Operating Humidity	10%-65%RH
	(3 years later)	313/0		10/0-03/01(11

3. Signal Pin

HUB320angliled			ed	6	oiandliled	1	6	ojanglil	
强力	P		Pin	Signal Function		Pin	Signal	Function	
1	•	•	2	1	R1	Red data signal	2	G1	Green data signal
3	•	•	4	3	B1	Blue data signal	4	GND	GND
5	•	٠	6	5	R2	Red data signal	6	G2	Green data signal
7	•	•	lile ⁸	07	B2	Blue data signal	8	GND	GND
9	•	•	10 9	9	R3	Red data signal	10	G3	Green data signal
11			12	11	B3	Blue data signal	12	GND	GND
13 15	Ť	•	14 16	13	R4	Red data signal	14	G4	Green data signal
17	•	•	18	15	B4	Blue data signal	16	GND	GND
19 21	•	•	20 22 glil	e17	A	Line power control	18	B	Line power control
23 25	•	 24 26	19	С	Line power control signal	20	D	Line power control signal	
				21	Е	Line power control signal	22	GND	GND
5		oi	anglil	23	CLK	Clock signal	24	LAT	Data locking signal
通 IAI		Gen		25	OE	Enable signal	26	GND	GND

4.Precautions

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福力巨彩 G	em	通力E業 Qial Description 通力E業 Qial 9
Environmen tal Precautions	Temperature requirement	Storage temperature range: -10 ° C - 30 ° C, over 30 ° C needs to do cooling treatment. Operating temperature range: -20 ° C -40 ° C, other temperature range, need to install temperature control equipment. Lamp surface temperature (working time): ≤60°C, temperature control equipment is required to be
		installed when temperature exceeding the standard Storage humidity range: 10% RH-60% RH, humidity over
	Humidity	60% RH requires dehumidification treatment.
5	requirement	Operating humidity range: 10% RH-65% RH, If the humidity exceeds the standard, it must be dehumidified
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TANGL		before it can be used normally.
B 建力巨彩 QI	Storage overdue processing	If the product has been stored for more than one month, need to do 6 hours of aging test before it can be used. The aging mode is: 10%Full brightness setting-1H, 30%Full brightness setting-1H, 60%Full brightness setting-2H, 80%Full brightness setting-1H, 100%Full brightness setting-1H (increase brightness gradually in aging test)
	Dust-proof requirements	Indoor products have no protection level or IP30, and the display should not be exposed to heavy dusty environments, such as decoration and renovation. Special protection is required to protect the display. Installing LED display screen during decoration is strictly prohibited.
AIV	Avoiding corrosive gas	Corrosive gas contains salt or acid gas in the environment, may cause corrosion of electronic components, crystallization, leakage and so on.
	Avoiding electromagne tic radiation	The display screen should not be installed in an environment where electromagnetic radiation and radio frequency radiation exceed the field strength of 5V/m interference source.
	Avoid strong light	Strong light will affect the display effect and life span of screen. It should be install in the direction where there is shorter direct sun shining.
	Keep away from water	Indoor products have low level of protection, water can make the module short circuit, and leads to circuit device damage, so it is necessary to keep away from the water source.
B 通力巨彩 Q ANGU	Electrostatic hazard, Prevent lightning strikes	The metal components of the screen, the shell of power supply and the cabinet should be grounded well, and the grounding resistance should be less than 10Ω . Prevent electrostatic damage to electronic devices in humid environment, while avoiding electric leakage to harm human body.
® 2 選力 E 彩 Q i A N G ゴ Q i	Personal injury	The angle and height of the display installation should be appropriate, and the sharp corners should be packaged to prevent damage to the human body from the tough outer casing. Display screen for special environment (1, seaside,
。 う _{猫力} 兵幣Q	Special environment angliled	swimming pool, bathing room, basement, tunnel; 2, chemical environment, vulcanization environment, halogen environment; 3, dust, dusty environment; 4, strong ultraviolet environment; 5, the environment of strong electromagnetic fields; 6, less than -20 degrees, higher than +40 degrees of the environment),The review



· Bitani		process is required before placing the order		
TANGE		process is required before placing the order.		
	Electro-static Protection	The worker must wear an anti-electrostatic wrist strap and anti- electrostatic glove. Various tools must be strictly grounded during assembly		
P 通力E彩Q ANGI	Product batch control	Different batches of products cannot be installed in the same screen, otherwise there will be color blocks (mosaic) on the display.		
	Product wiring	The module cannot be directly connected to 220V, and the module positive and negative poles connection must be right.		
	Disassembly and transportation	Do not throw, push, squeeze or press the module to avoid damaging the display screen.		
ß	Disassembly and maintenance liquid protection	Sweat or other liquid cannot be dripped on the display screen during disassembly and assembly operation. If it is dripped, then use alcohol to clean the product, to prevent the liquid from corroding the product.		
Operational precautions	Installation Torque Control	In connection with power supply, it is necessary to ensure tightening of terminal joint screw to prevent joint position from loosening, resulting in wire burning or product damage caused by high contact resistance. Torque of M4 screw is 6.0-8.0 Kgf.cm, and that of M3 screw is 4.0-6.0 Kgf.cm.		
	angilleu	It is forbidden to assemble the LED module when the power is		
	Prohibited work with	on. The LED module should be assembled with the main power		
5. BER QI	electricity angliled	input disconnected. It is not allowed to insert the power wire and signal cable when there are with electricity.		
TANGL	Prohibited touch with electricity	It is forbidden for people to touch the LED display screen when the LED screen is in usage, so as to avoid electrostatic breakdown of LED lights and chips and other components caused by human body friction.		
B 通力長彩 ANGUI Q	Environmenta I inspection	Temperature and humidity meters should be equipped on the installation site to monitor the surrounding environment of the screen in time. After heavy rain, it is necessary to check whether there are any problems such as dampness, water droplets and over humidity in the screen in time.		
®	Requirement	Fixed Within 10% ~ 65% RH relative humidity		
Deter O	s for moisture	Installation range, it is recommended to turn on the		
理心		A A A A A A A A A A A A A A A A A A A		



TANGLI	proof	Display Mo	display 1 time per day, and work at least 4
		Screen	hours to remove moisture on the display.
			When the relative humidity of the
			environment is over 65% RH,
8	bell	®	dehumidification treatment should be carried
	angliled		out for the operating environment. It is
通加系し	iu. o	强力巨制	suggested to use the screen for more than
TAIL		IAI	8H per day in this environment, and doors
			and windows should be closed at night to
			prevent the display from dampness.
®	d d	8	When the display screen is not used for a
5	angliled	6	long time, it is necessary to preheat and
通信群し	and	强力巨联	dehumidify the whole screen for 8H before
TAINE		TAINE	using, so as to avoid damaging the lamp
			tube after dampness. The dehumidification
			methods are: full brightness set 10%- 1H,
R			full brightness set 30% 2H, full brightness
5	angliled	6	set 60% -2H, full brightness set 80% -2H, full
通 加票 Q	ang	强力巨彩	brightness set 100% -1H (brightness
TANG		TANG	gradually increasing aging).
			After usage, immediately put into flight case
			and seal the flight case;
0		0	In each flight case, please put a desiccant or
5	angliled	6	hygroscopic bag of not less than 50g.
·理力手料 Q	ang	强力巨新	In the range of 10% to 65% RH relative
TANGIST		TANG	humidity, the screen should be lighted on
			more than 2H every half month; More than
			65% RH and in the resurgence weather, the
			screen must be lighted on more than 2H
6	angliled		every week. After finished the display, need
通加馬斯 Q	ang	Rental	to put it back to flight case, sealed and
TANGL		screen	stored. (please check whether there is any failure of the desiccant or hygroscopic bag in
		display:	the aviation, it needs to be replaced every 2
			months, and more desiccant can increase
			the dryness inside the box.)
5	angliled	E C	
通想教	ang	强力巨彩	When the display screen is not in use for a long time, it is necessary to reduce the
IANGE		TANG	brightness of the whole screen by 50% in
			advance and play it for 12 hours, and
			preheat it for "dehumidification" 12H to avoid
	-		damaging the light tube after the LED
6	angliled		screen is damped.
· Ja Ju A	ang	强力具有	A GIAND AND A GIANG



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	Avoid	It is strictly forbidden to rebuild after the installation of the
construction LED display screen, so as to prevent the LED		
つ _{mhE} 彩Q	work to the	screen from being affected by the impact of high current
TANGL	installed LED	and dust, such as welding, electric saw and other
	screen	equipment.



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